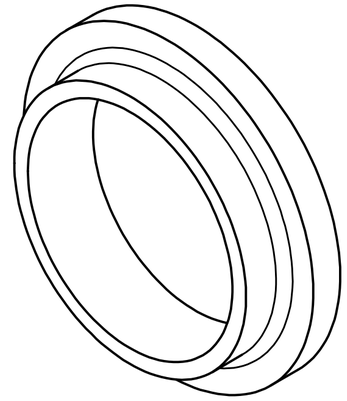
REVISION HISTORY		
REV	DESCRIPTION	DATE
1	VALID - ORIGINAL DWG	05/16/11

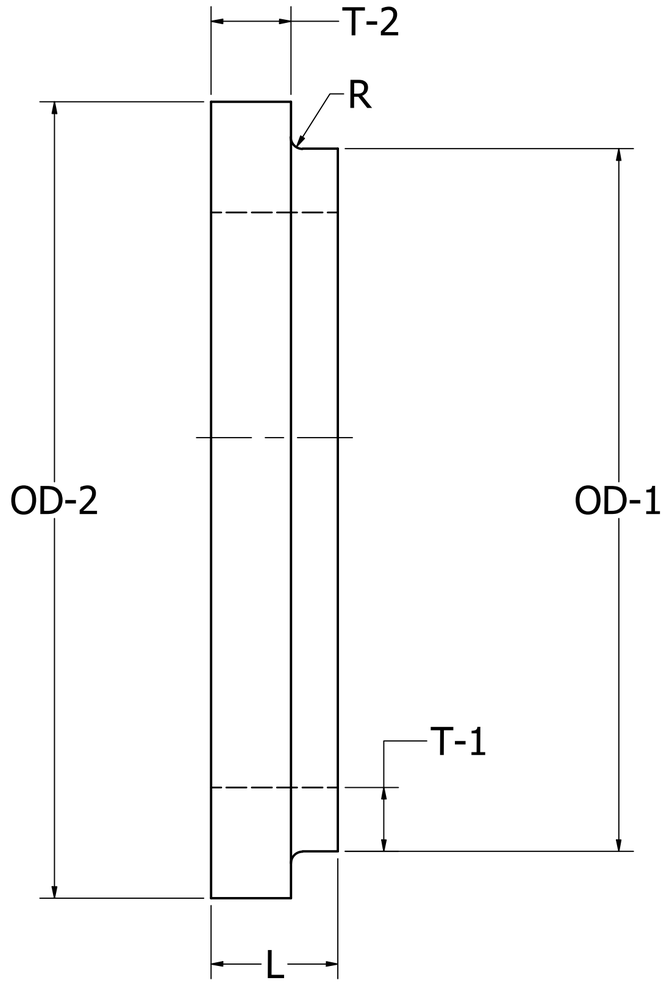
Material: PE4710

Wall Thickness, Hub Height and Length															
	SDRs														
	7			9			11			13.5			15.5		
Size	T-1	T-2	L	T-1	T-2	L	T-1	T-2	L	T-1	T-2	L	T-1	T-2	L
22	3.143	3.929	5.929	2.444	3.929	5.929	2.000	2.500	4.500	1.630	2.500	4.500	1.419	2.500	4.500
24	3.429	4.286	6.286	2.667	4.286	6.286	2.182	2.727	4.727	1.778	2.727	4.727	1.548	2.727	4.727
26	3.714	4.643	6.643	2.889	4.643	6.643	2.364	2.955	4.955	1.926	2.955	4.955	1.677	2.955	4.955
28				3.111	5.000	7.000	2.545	3.182	5.182	2.074	3.182	5.182	1.806	3.182	5.182
30				3.333	5.357	7.357	2.727	3.409	5.409	2.222	3.409	5.409	1.935	3.409	5.409
32				3.556	5.714	7.714	2.909	3.636	5.636	2.370	3.636	5.636	2.065	3.636	5.636
34				3.778	6.071	8.071	3.091	3.864	5.864	2.519	3.864	5.864	2.194	3.864	5.864
36				4.000	6.429	8.429	3.273	4.091	6.091	2.667	4.091	6.091	2.323	4.091	6.091
42							3.818	4.773	6.773	3.111	4.773	6.773	2.710	4.773	6.773
48							4.364	5.455	7.455	3.556	5.455	7.455	3.097	5.455	7.455

Wall Thickness, Hub Height and Length (cont'd)															
	SDRs														
	17			19			21			26			32.5		
Size	T-1	T-2	L	T-1	T-2	L	T-1	T-2	L	T-1	T-2	L	T-1	T-2	L
22	1.294	2.500	4.500	1.158	1.447	3.447	1.048	1.447	3.447	0.846	1.447	3.447	0.677	1.447	3.447
24	1.412	2.727	4.727	1.263	1.579	3.579	1.143	1.579	3.579	0.923	1.579	3.579	0.738	1.579	3.579
26	1.529	2.955	4.955	1.368	1.711	3.711	1.238	1.711	3.711	1.000	1.711	3.711	0.800	1.711	3.711
28	1.647	3.182	5.182	1.474	1.842	3.842	1.333	1.842	3.842	1.077	1.842	3.842	0.862	1.842	3.842
30	1.765	3.409	5.409	1.579	1.974	3.974	1.429	1.974	3.974	1.154	1.974	3.974	0.923	1.974	3.974
32	1.882	3.636	5.636	1.684	2.105	4.105	1.524	2.105	4.105	1.231	2.105	4.105	0.985	2.105	4.105
34	2.000	3.864	5.864	1.789	2.237	4.237	1.619	2.237	4.237	1.308	2.237	4.237	1.046	2.237	4.237
36	2.118	4.091	6.091	1.895	2.368	4.368	1.714	2.368	4.368	1.385	2.368	4.368	1.108	2.368	4.368
42	2.471	4.773	6.773	2.211	2.763	4.763	2.000	2.763	4.763	1.615	2.763	4.763	1.292	2.763	4.763
48	2.824	5.455	7.455	2.526	3.158	5.158	2.286	3.158	5.158	1.846	3.158	5.158	1.477	3.158	5.158
54							2.571	3.553	5.553	2.077	3.553	5.553	1.662	3.553	5.553
63							3.000	4.145	6.145	2.423	4.145	6.145	1.938	4.145	6.145

Dimensions				
Size	Type	OD-1	OD-2	R
22	IPS	22.000	25.600	0.500
24	IPS	24.000	27.900	0.500
26	IPS	26.000	29.750	0.500
28	IPS	28.000	32.000	0.500
30	IPS	30.000	34.000	0.500
32	IPS	32.000	36.125	0.500
34	IPS	34.000	38.125	0.500
36	IPS	36.000	40.500	0.500
42	IPS	42.000	47.125	0.500
48	IPS	48.000	53.500	0.500
54	IPS	54.000	59.625	0.500
63	IPS	63.000	66.790	0.500





Ongoing engineering design efforts may affect the technical information listed in our publications.

UNLESS OTHERWISE NOTED,
ALL DIMENSIONS IN INCHES

IMPROVED PIPING PRODUCTS, INC.

TITLE

HDPE IPS Stub End Submittal (machined)

SIZE	PART NO	SALES NO

SCALE